

Fig. 1

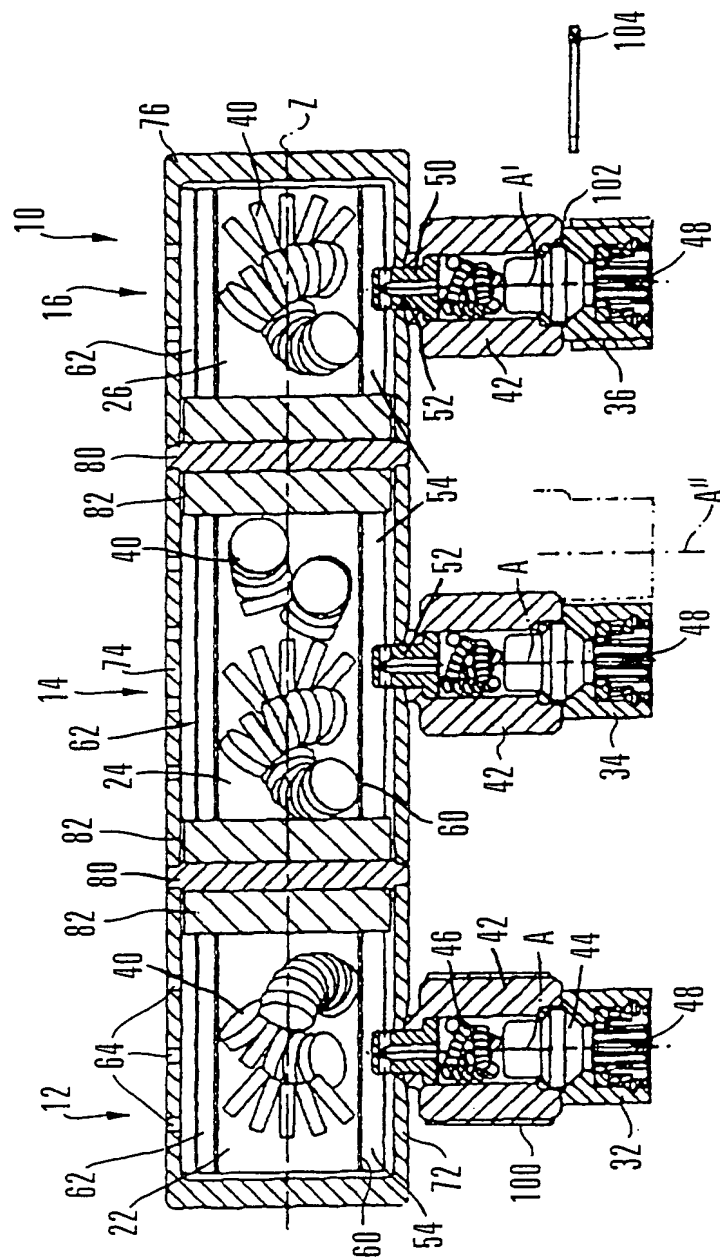
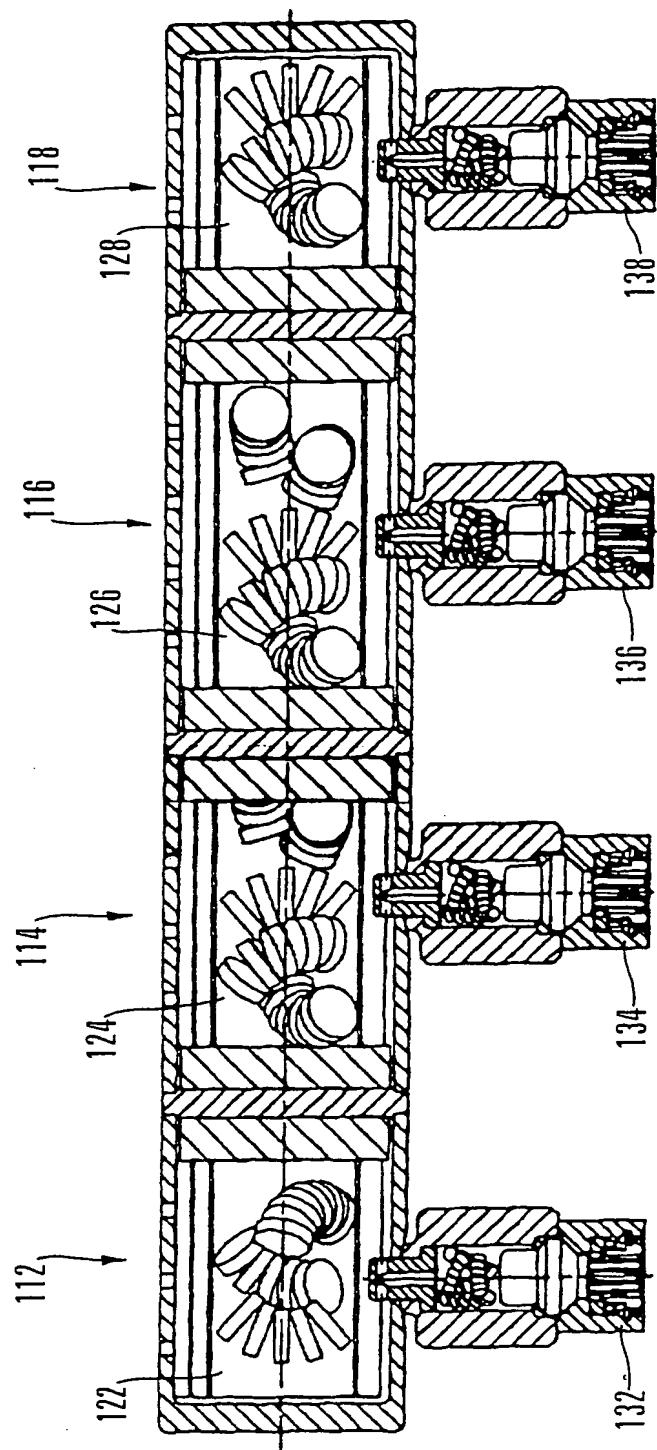


Fig. 2



3-stage	stage		4-stage	stage
14.3%	C		6.7%	D
28.6%	B		13.3%	C
42.9%	B+C		20.0%	C+D
57.1%	A		26.7%	B
71.4%	A+C		33.3%	B+D
85.7%	A+B		40.0%	B+C
100.0%	A+B+C		46.7%	B+C+D
			53.3%	A
			60.0%	A+D
			66.7%	A+C
			73.3%	A+C+D
			80.0%	A+B
			86.7%	A+B+D
			93.3%	A+B+C
			100.0%	A+B+C+D

Fig. 3

Can Pressure Curves

